

Merit



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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Aalberts Surface Technologies AB, Inc.***

36 Cote Ave  
Goffstown, NH 03045  
United States

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## ***Heat Treating***

Certificate Number: 3093225364  
Expiration Date: 31 August 2026  
Accreditation Length: 24 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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## SCOPE OF ACCREDITATION

### Heat Treating

**Aalberts Surface Technologies AB, Inc.**  
36 Cote Ave  
Goffstown, NH 03045

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

**AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)\*\*\* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L1) Microindentation (Interior)

**AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)**

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

Industry Spec – Other – Vacuum Heat Treating

**AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)**

U1 Honeywell Aerospace

U10 GE Aviation

U11 The Boeing Company

U14 SAFRAN Group

U23 Raytheon Intelligence & Space (RI&S) and Raytheon Missiles & Defense (RMD)

U3 Rolls–Royce

U7 MTU Aero Engines AG

**AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)**

Torch Brazing – AC7110/1 must also be selected – Check any applicable boxes

Industry Spec – Other

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

**AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)**

Hardness – Rockwell – Check any applicable boxes

**AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits BEFORE 20-Jul-2025)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750

**AC7102/9 - Nadcap Audit Criteria for Sintering & Metal Injection Molding**

Sintering – Customer Specs

**AC7110/1 Rev I - Nadcap Audit Criteria for Brazing (Torch and Induction) (to be used on audits on/AFTER 13-May-2024)**

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement F – Stress Relieve (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)