

Merit

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Accurate Brazing dba Aalberts surface technologies

***299B Garlington Road
Greenville, SC 29615
United States***

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 16419224863
Expiration Date: 28 February 2026
Accreditation Length: 18 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Heat Treating

Accurate Brazing dba Aalberts surface technologies
299B Garlington Road
Greenville, SC 29615

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Brazing – AC7102/1 must also be selected

Copper Alloys – Customer Specs

Copper Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Copper alloys

Hot Isostatic Pressing (HIP) – AC7102/6 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Precipitation Hardening – Customer Specs

Stress Relieve – Customer Specs

Titanium Alloys – Customer Specs

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U00 None

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Atmosphere Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Rockwell – Check any applicable boxes

AC7102/6 - Nadcap Audit Criteria for Heat Treating for Hot Isostatic pressing (HIP)

Hot Isostatic Pressing (HIP) – Customer Specs

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Industry Specs – Check any applicable boxes
AMS2750