

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

#### Accurate Brazing Connecticut Division

4 Progress Drive Manchester, CT 06042 United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

#### Heat Treating

Certificate Number: 10511215301 Expiration Date: 28 February 2025 Accreditation Length: 18 Months

**Jay Solomond** 

**Executive Vice President & Chief Operating Officer** 



#### SCOPE OF ACCREDITATION

#### **Heat Treating**

#### **Accurate Brazing Connecticut Division**

4 Progress Drive Manchester, CT 06042

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys (Must be selected if Aluminum is Heat Treated)

Aluminum Alloys - Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Aluminum Alloys from –2

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec - Other - Nickel and Cobalt Alloys

Nickel and Cobalt Alloys - Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec - Other - Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Stress Relieve – Industry Specs – Check any applicable boxes

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

Industry Spec – Other – Vacuum Heat Treating

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# AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits BEFORE 12-Nov-2023)

U10 GE Aviation U3 Rolls–Royce

### AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs – Check any applicable boxes
Industry Spec – Other

### AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Conductivity – Customer Specs

Conductivity – Industry Specs – Check any applicable boxes

Industry Spec

Hardness – Rockwell – Check any applicable boxes

## AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits BEFORE 27-Aug-2023)

Pyrometry – Customer Specs Pyrometry – Industry Specs – Check any applicable boxes AMS2750

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