

Merit

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Accurate Brazing dba Aalberts Surface Technologies

36 Cote Ave
Goffstown, NH 03045
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 3093225364
Expiration Date: 31 August 2026
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Heat Treating

Accurate Brazing dba Aalberts Surface Technologies

36 Cote Ave
Goffstown, NH 03045

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L1) Microindentation (Interior)

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

Industry Spec – Other – Vacuum Heat Treating

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U1 Honeywell Aerospace

U10 GE Aviation

U11 The Boeing Company

U14 SAFRAN Group

U23 Raytheon Intelligence & Space (RI&S) and Raytheon Missiles & Defense (RMD)

U3 Rolls–Royce

U7 MTU Aero Engines AG

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Torch Brazing – AC7110/1 must also be selected – Check any applicable boxes

Industry Spec – Other

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Rockwell – Check any applicable boxes

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750

AC7102/9 - Nadcap Audit Criteria for Sintering & Metal Injection Molding

Sintering – Customer Specs

AC7110/1 Rev I - Nadcap Audit Criteria for Brazing (Torch and Induction) (to be used on audits on/AFTER 13-May-2024)

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement F – Stress Relieve (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)